

Work Order ID 86321

June-27-12 10:33:03 AM

86321

PRELIMINARY ISSUE

Page 1

Item ID: D4484-5

Revision ID: PRELIM

Item Name: Nutplate Retainer

Start Date: 6/27/12 Start Qty: 5.00

Required Date: 6/28/12 Req'd Qty: 5.00

Reference:

Accept

N9000040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4484

Rev C 13.1.8

100

0.00

100

Waterjet

FLOW WATER JET

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg

Dwg Rev: PB1

Prog Rev: PB1

2-Deburr if necessary

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

- inspected to PB1

Dwg only

Qty 19 more only new qty 5

Scrap qty 4.

Scrap 12/26

Work Order ID 86321

June-27-12 10:33:03 AM

86321

Page 2

Item ID: D4484-5 Accept *N900040100* Setup Start *NS1*
 Revision ID: PRELIM Stop *NS2*
 Item Name: Nutplate Retainer

Start Date: 6/27/12 Start Qty: 5.00 *5* Cust Item ID:
 Required Date: 6/28/12 Req'd Qty: 5.00 *5* Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130						5x			
Small Fab	Memo	0.00							
Small Fab	C'SINK HOLES AS PER DWG								
140		0.00							
140									
QC	Memo	0.00							
Quality Control									
150		0.00							
150									
HandFinish	Memo	0.00							
Hand Finishing									

0.00 - inspected to PBI

0.00 Daily
 8/2/04/2008 (B)

5 7/6 12-6-27

Work Order ID 86321

86321

Page 3

June-27-12 10:33:03 AM

Item ID: D4484-5 Accept ***N9000040100*** Setup Start ***NS1***
 Revision ID: PRELIM Stop ***NS2***
 Item Name: Nutplate Retainer
 Start Date: 6/27/12 Start Qty: 5.00 ***5*** Cust Item ID:
 Required Date: 6/28/12 Req'd Qty: 5.00 ***5*** Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC7-Inspect Chemical Conversion Coat	0.00				③	② 12.09.10		
160									
QC	Memo	0.00							
Quality Control	Prime part according to								
165	Tempo grey 4500PB 406								
	QC 14/12 12.09.25 ④								
170	Identify as per dwg & Stock Location: _____	0.00				⑤	② 12.04.10		
170									
Packaging	Memo	0.00							
Packaging									
180	QC21- Final Inspection - Work Order Release	0.00							
180									
QC	Memo	0.00							
Quality Control									

LD 3392

13/3/26 JH
 POSITIVE RECALL
 EFFECTIVE 12/27/12 AUTH 13-1-17
 RELEASED 5/13/26 DATE
 Revo

Picklist Print

June-27-12 10:33:02 AM

Page 1

Work Order ID: 86321

Parent Item: D4484-5

Start Date: 6/27/12

Required Date: 6/28/12

Parent Item Name: Nutplate Retainer

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A 12.05.14 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.063 6061-T6 .063 Sheet		Purchased	No			100	sf	514.0868	0.016	0.08	.5		

B12-6-27

Location

Loc Qty

Loc Code

MAT021

514.0868320

113608

0

116308

5.01556842

117285

67.544

119331

44.2

119802

5.94

120218

17.31

120866

64.8126316

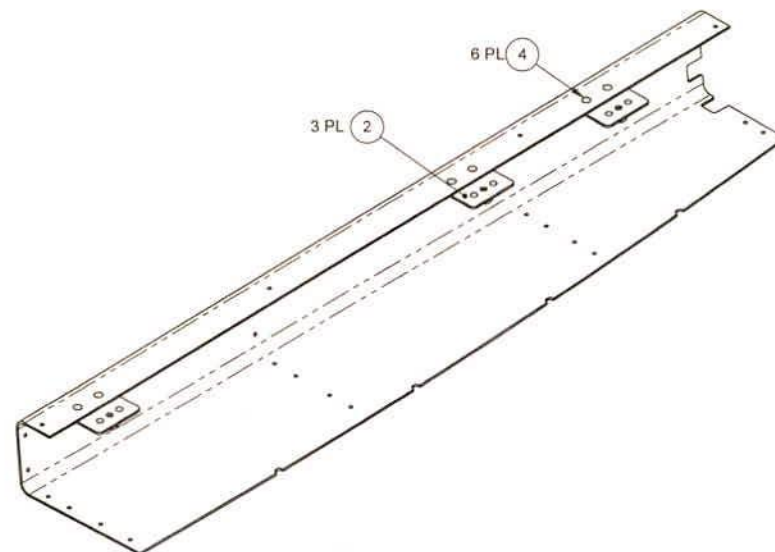
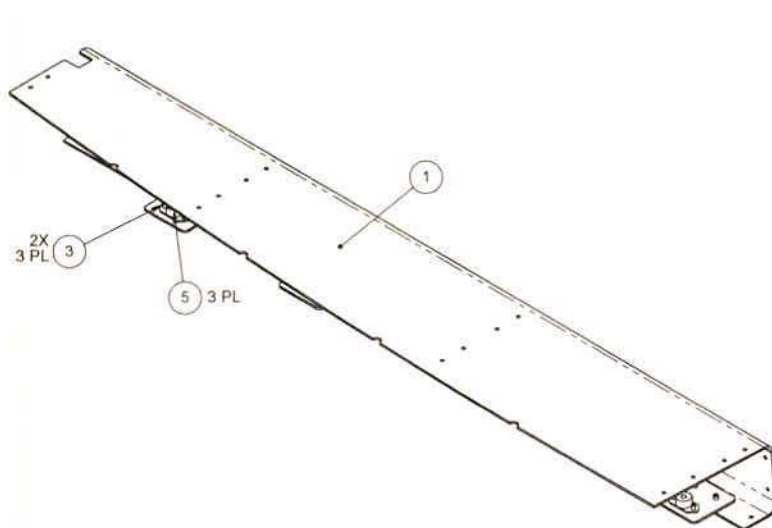
121805

309.264632

121805

9

ITEM	QTY	P/N	DESCRIPTION
	X	D4484-041	BOTTOM PANEL ASSY (LOWER DOOR)
1	1	D4484-1	BOTTOM PANEL (LOWER DOOR)
2	3	D4484-5	NUTPLATE RETAINER
3	6	MS20426AD3-4	RIVET, CSK
4	6	MS20426AD4-4	RIVET, CSK
5	3	MS21059L08	NUTPLATE



D4484-041 BOTTOM PANEL ASSY (LOWER DOOR)

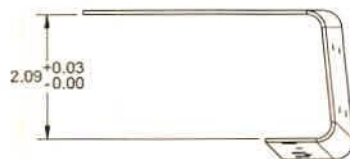
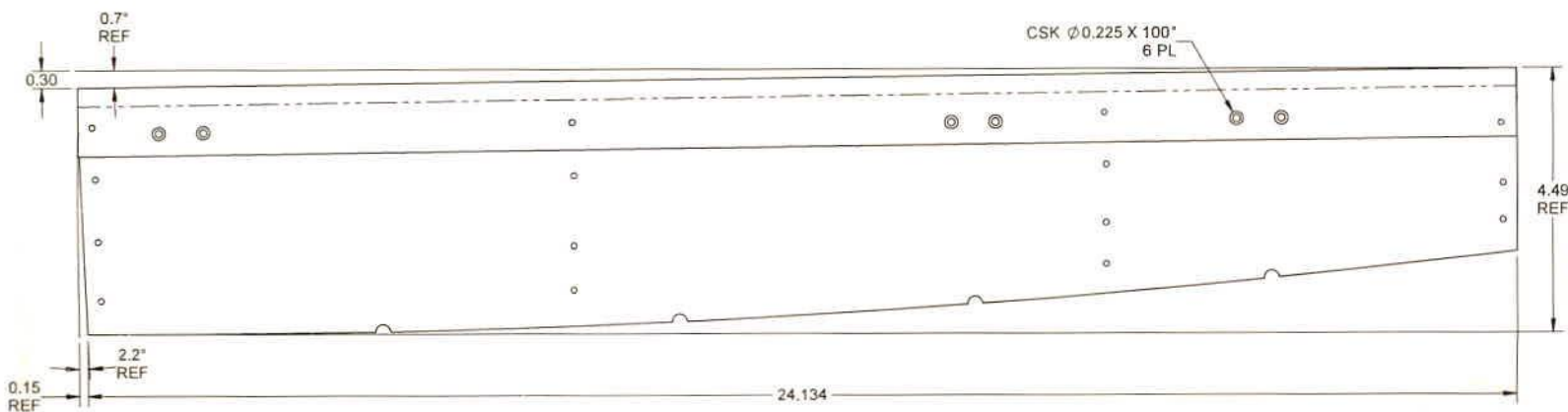
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.09 lbs

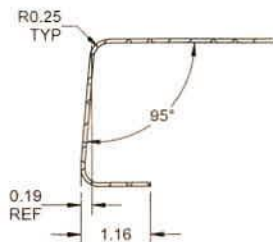
PRELIMINARY B1
12.05.09 (AJS)

P61	COMPLETE REDESIGN	AJS	12.05.09
A	NEW ISSUE	AJS	12.03.02
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PB1
MFG. APPR.		D4484	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		BOTTOM PANEL (LOWER DOOR)	NTS
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D4484-1 BOTTOM PANEL (LOWER DOOR)



VIEW C-C C8-2



SECTION A-A D3-2

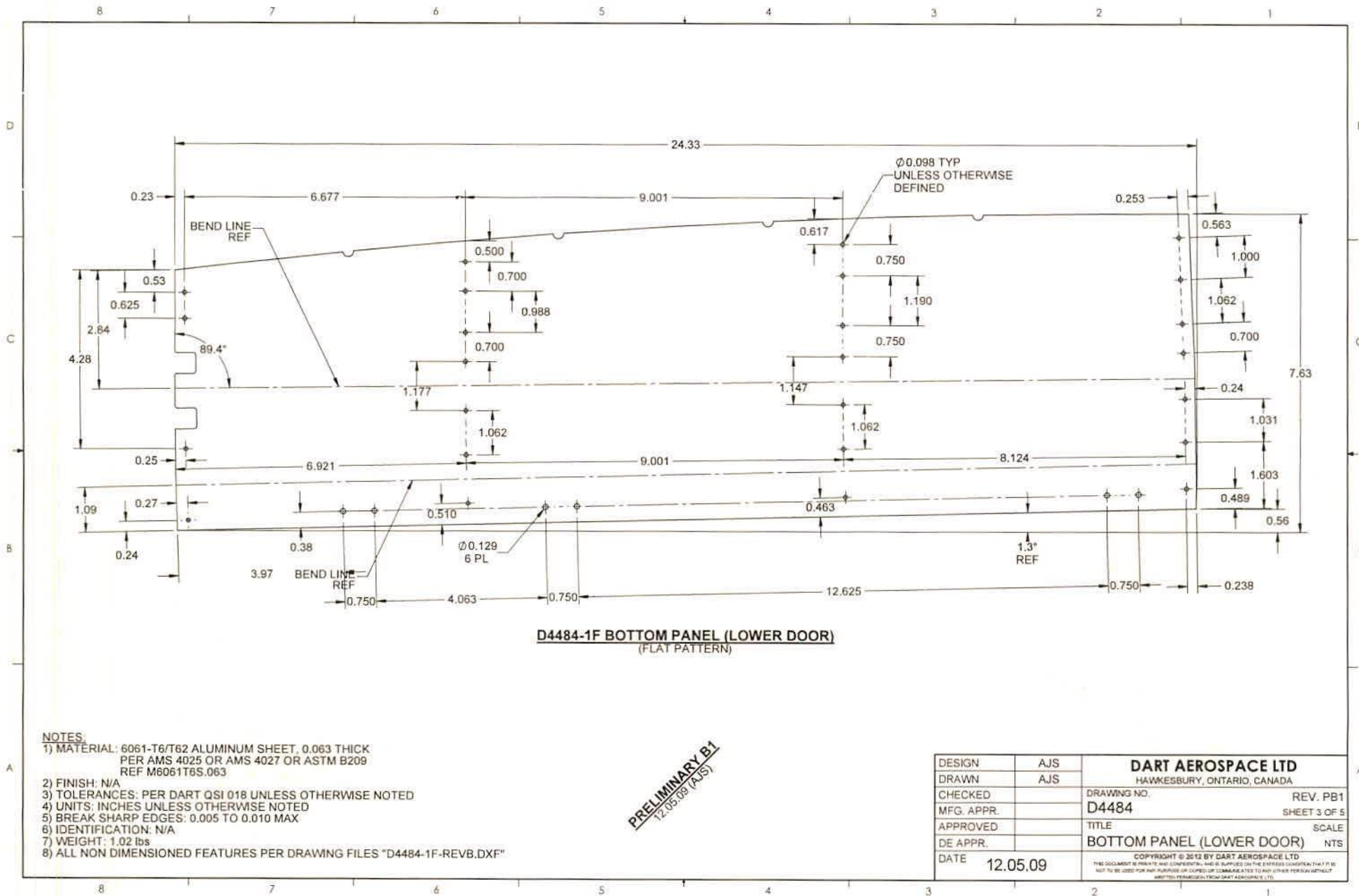


VIEW B-B D1-2

- NOTES:**
 1) MATERIAL: MAKE FROM D4484-1F
 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: 1.02 lbs

PRELIMINARY B1
12.05.09 (AJS)

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PB1
MFG. APPR.		D4484	SHEET 2 OF 5
APPROVED		TITLE	SCALE
DE APPR.		BOTTOM PANEL (LOWER DOOR)	NTS
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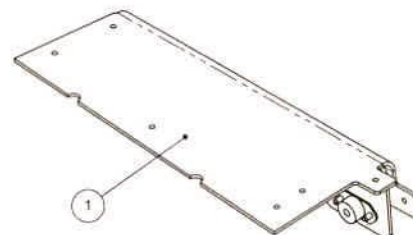
NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.02 lbs
- 8) ALL NON DIMENSIONED FEATURES PER DRAWING FILES "D4484-1F-REVB.DXF"

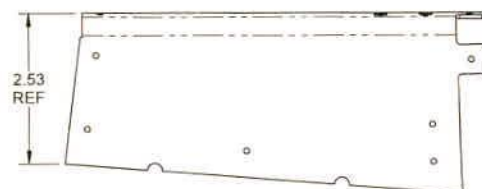
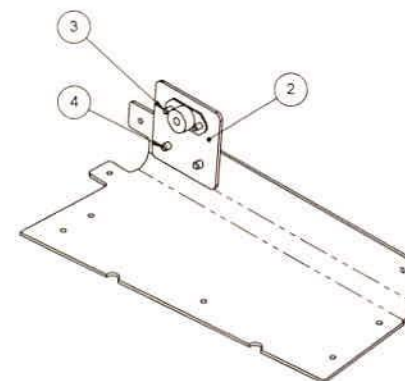
PRELIMINARY B1
12.05.09 (AJS)

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PB1
MFG. APPR.		D4484	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.		BOTTOM PANEL (LOWER DOOR)	NTS
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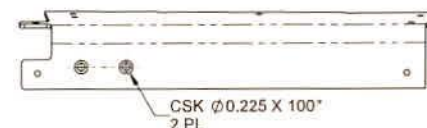
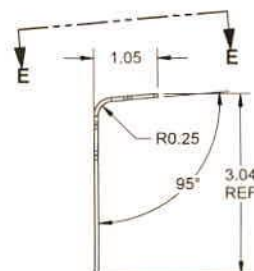
ITEM	QTY	P/N	DESCRIPTION
	X	D4484-043	AFT BOTTOM PANEL ASSY
1	1	D4484-3	AFT BOTTOM PANEL
2	1	D4484-5	NUTPLATE RETAINER
3	2	MS20426AD3-4	RIVET, CSK
4	2	MS20426AD4-4	RIVET, CSK
5	1	MS21059L08	NUTPLATE



D4484-043 AFT BOTTOM PANEL ASSY



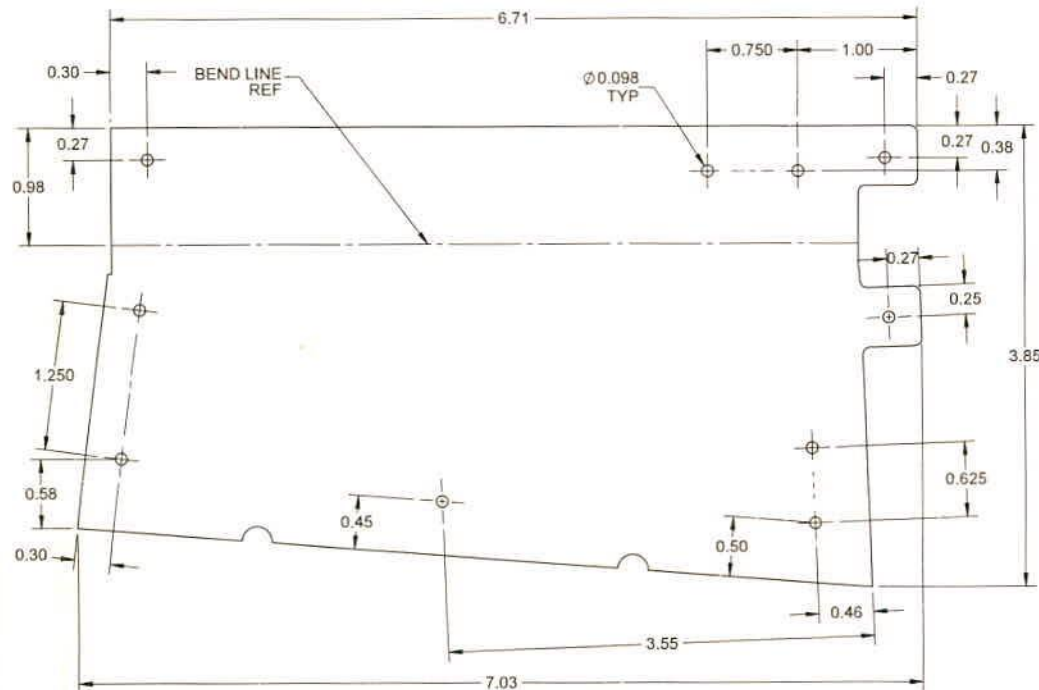
D4484-3 AFT BOTTOM PANEL



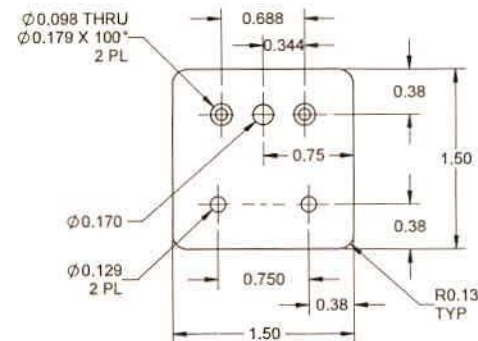
VIEW E-E

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PB1
MFG. APPR.		D4484	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		BOTTOM PANEL (LOWER DOOR)	NTS
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PRELIMINARY B1
12.05.09 (AJS)



D4484-3F AFT BOTTOM PANEL
(FLAT PATTERN)



D4484-5 NUTPLATE RETAINER

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.14 lbs
- 8) ALL NON DIMENSIONED FEATURES PER DRAWING FILES "D4484-3F-REV8.DXF"

PRELIMINARY B1
12.05.09 (AJS)

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PB1
MFG. APPR.		D4484	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		BOTTOM PANEL (LOWER DOOR)	NTS
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FIRST ARTICLE INSPECTION CHECKLIST

Measured by: RB	Audited by: J	Preliminary Approval:
Date: 12-6-77	Date: 7/04/88 to PRI	Date:

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	

Receiving Report

Date:

12/5/22

Batch No:

M72/808

Supplier:

Tilyssekrus

Dart P/O:

16995

Packing Slip:

Yes

✓

No

Invoice:

Yes

No

Receipt:

Cas

Cf

Release Note Attached:

Yes

L

N/A

Waybill Attached:

Yes

1

N/A

Shipment Complete:

Yes

15

N/A

QC6 Inspection


10

1021

N/A

Work Order

Discrepancies						Comments
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	
	VOM P.O. PUA B D					

Signature: 

Level 12

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date _____

Received/Costing

Initial

Location

Purchase Order Receipt Listing

Page 1 of 1

Tuesday, May 22, 2012 8:15:48 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO16995 Receipt Dates from 5/22/2012 to 5/22/2012 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID/Vendor Name		VC-COP001 Thyssenkrupp Materials CA Ltd									
PO16995	9		M6061T6S.063	sf	5/23/2012	5/22/2012	480.0000	\$2.47	0.0000	0	\$1,184.09
CAD	No		6061-T6 .063 Sheet	sf	480.0000	DESJ02		\$1,184.09	0.0000	0	
			121805								

Total Received Quantity:	480.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$1,184.11
Total Balance Due Quantity:	0.0000

B I L L O F L A D I N G

No: PEC 767877

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Ship Date 18May12 at 14:12 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-451956- 1 Your PO # 16995

ALUMINUM SHEET 6061 T6

.0640 Nom X 48.0000" X 144.0000"

Heat Number
25516/01/00

Tag No
68126

Quantity
480.00 SFT

PCS
10

Wt LBS
418

TOTAL: Tags 1 PCS 10 LBS 418

ADD ON TO 451875/451877 SUR-CHARGE PAID

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL OF 1 SKID GR.W. 690 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

18 MAY 2012

DATE

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SHEET 6061 T6
.0640 Nom X 48.0000" X 144.0000"
PART NO.

PO/Rel 16995

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-767877-001

18 May 12

Signed by: _____ Pg 1/2



Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate – mill certificate

Nr.: 85294543 01 / 7

Rev. 0

Seite / page: 1 von / of 2

Datum / date: 2011 12 12

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Auftraggeber / customer: ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD, ON	Bestell Nr. / order no.:	PEC-234982
	Datum / date:	2011 11 23
Warenempfänger / consignee: ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD, ON	Auftragsbest. Nr. / order confirm. no.:	633961
	Datum / date:	2011 11 24
Endkunde, Bestell-Nr. / Your cust., ord. no.:	Lieferschein Nr. / delivery note:	85294543
	Datum / date:	2011 12 30
	Akkreditiv Nr. / letter of credit no.:	

Produkt/product	Bedingungen/terms
Form / form: Sheet Werkstoff / material: 6061 Zustand / temper: T6 Dim. / dim: [inch]: 0,063x48,00x144,00 Kundenartikel-Nr / customer article no.:	Techn. Lieferbedingungen / techn. spec.: AMS-QQ-A-250/11, 08.1997 ASTM B 209 - 07 Material meets also the mech. properties of AMS 4027N, 07.2008, but not marked ANSI H35.2-2009 ASME SB 209, 2007 Sondervorschrift / special terms:

AB-Pos. ord.-item.	BNr/Los/Teillos Lot/No./Part	Guss Nr. cast no.	Werkstoff material	Kollo packno.	Gewicht netto weight net	Stk. pcs.
01	25516/01/00	01/0046886/1	6061.1	6339610001	4010,141 lbs	97

Chemische Zusammensetzung / chemical composition: [%] Gewichtsanteile / weight proportion (OES)

Guss Nr. / cast no.	AMAG designation	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti
01/0046886/1	6061.1									
	actual	0,65	0,50	0,21	0,13	0,88	0,15	0,01	0,05	0,06

Zugversuch / Tensile test

BNr/Los Lot/No.	Zustand temper	Richtung direction	Rm [ksi]	Rp0.2 [ksi]	A2" [%]
25516/01	T6	LT	46,6	38,1	16
25516/01	T6	LT	46,6	38,1	16
25516/01	T6	LT	46,4	38,1	16
25516/01	T6	LT	46,6	38,3	17
25516/01	T6	LT	46,6	38,3	16
25516/01	T6	LT	46,6	38,3	16
25516/01	T6	LT	46,7	38,4	15
25516/01	T6	LT	46,7	38,3	16

grf 12/05/22

AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich – www.amag.at
 AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria – www.amag.at

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SHEET 6061 T6
.0640 Nom X 48.0000" X 144.0000"
PART NO.

PO/Rel 16995

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-767877-001

18May12

Signed by: _____ Pg 2/2



Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate – mill certificate

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Nr.: 85294543 01 / 7

Rev. 0

Seite / page: 2 von / of 2

Datum / date: 2011 12 12

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.
We hereby certify that the material described above has been tested and complies with the terms of the order
contract.

Werkssachverständiger / factory specialist	E-Mail / e-mail
Josef Klampfer	klampfer@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.
Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

omk 12/05/22

AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich – www.amag.at
AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria – www.amag.at



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO16995

Purchase Order Date 5/16/12

PO Print Date 5/17/12

Page Number 3 of 4

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst: MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

QTY	ITEM	DESCRIPTION	DATE	UNIT	PRICE	TAX	TOTAL
7	M6061T6B1.000X04.000	6061-T6 Bar 1.00 x 4.00	5/23/12	12.00	Yours ppd	\$9.4200	\$113.04
			Yes	f			

Special Inst: MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

9	M6061T6S.063	6061-T6 .063 Sheet	5/23/12	480.00	Yours ppd	\$2.4792	\$1,190.00
			Yes	sf			

021

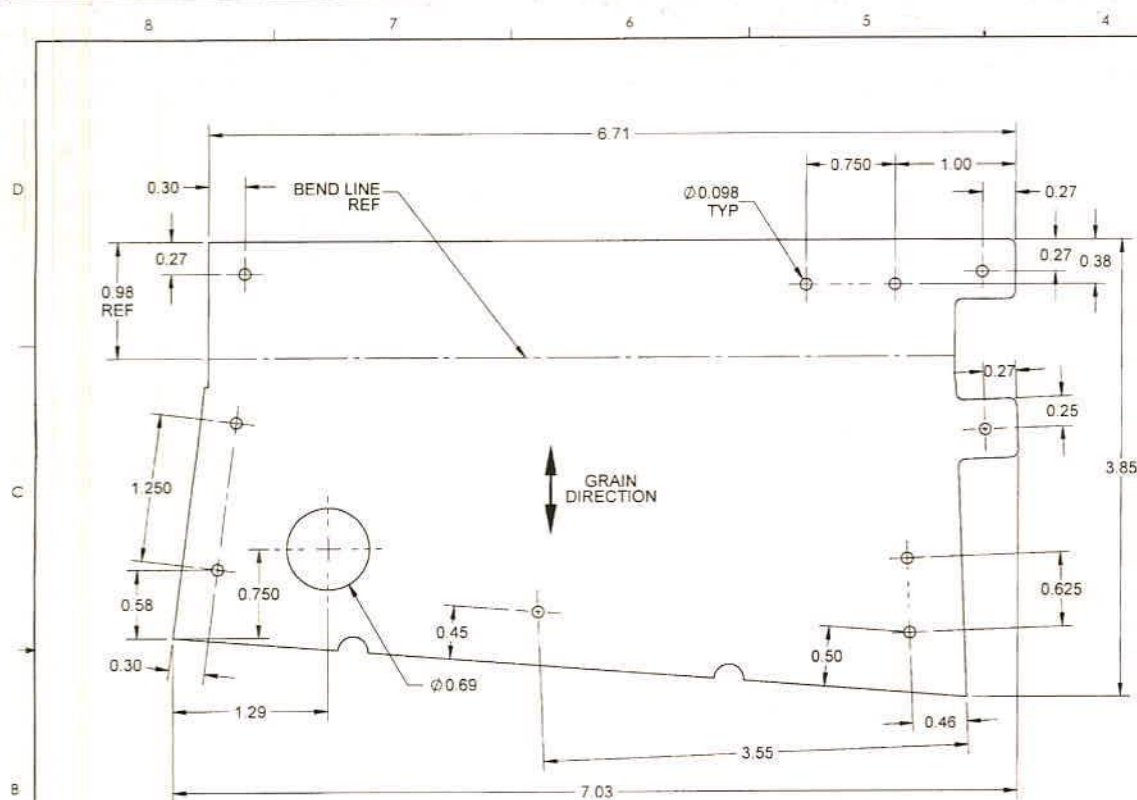
Special Inst: MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11 OR AMS 4025
OR AMS 4027 OR ASTM B209

10	M304S16GA	304/316 Sheet .063	5/23/12	128.00	Yours ppd	\$4.5141	\$577.80
			Yes	sf			

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 2

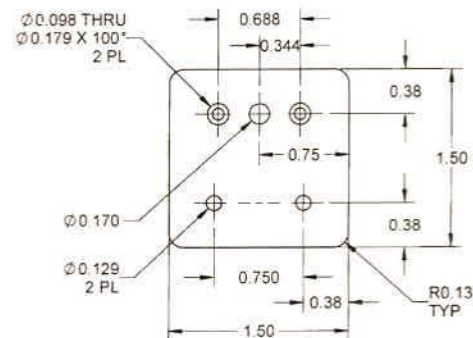
Change Date: 5/17/12



[8] **D4484-3F AFT BOTTOM PANEL (LH)**
(FLAT PATTERN)

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.14 lbs
- 8) ALL NON DIMENSIONED FEATURES PER DRAWING FILES "D4484-3F-REVC.DXF"



D4484-5 NUTPLATE RETAINER

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2 1.3.2) PER DART QSI 005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

RELEASED
2012-11-29
MD

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	9	DRAWING NO.	REV. C
MFG. APPR.	18	D4484	SHEET 5 OF 8
APPROVED	10	TITLE	SCALE
DE APPR.	11	BOTTOM PANEL ASSY	NTS
DATE	12.10.08	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	